

Project H SAW Line 2 and 3

Information Package



Private & Confidential

Project SAW

Manufacturing Facility - Kutch

- **2nd Line: Machines (imported from China)**
 - SPM m/c
 - RTR, bevelling and Hydro-testing m/c
 - Capacity: 0.50 lac tonne/annum
- **3rd Line: Machines (imported from China) have reached the plant**
 - Foundation work to start
 - Capacity: 0.50 lac tonne/annum

Project SAW

Manufacturing Facility - Kutch

- **List of machinery**
- **Spiral Mill** - **3 No.**
- **RTR BUGGY** - **1 No.**
- **Beveling M/c** - **2 No.**
- **Hydro test** - **2 No.**
- **Conveyors** - **Lumpsum**
- **Jacks and Kiko** - **Lumpsum**

Project SAW

Technical Specification of Plant

		Line-1	Line-2	Line-3
Maker		China	China	China
Mill Speed (m/min)		0.5-2.5	0.5-2.0	0.5-2.0
Capacity (tpa)		70000	50000	50000
Input Coil	Max. Width (mm)	1600	1550	1550
	Min. Width (mm)	700	700	500
Min. Dia (mm)		426	508	219
Max. Dia (mm)		3000	2032	1220
Max. Thickness (mm)		25.4	22	16

Project SAW

Manufacturing Facility Pictures



Decoiler

Project SAW

Manufacturing Facility Pictures



Coil Opener

Project SAW

Manufacturing Facility Pictures



Shearing M/c

Project SAW

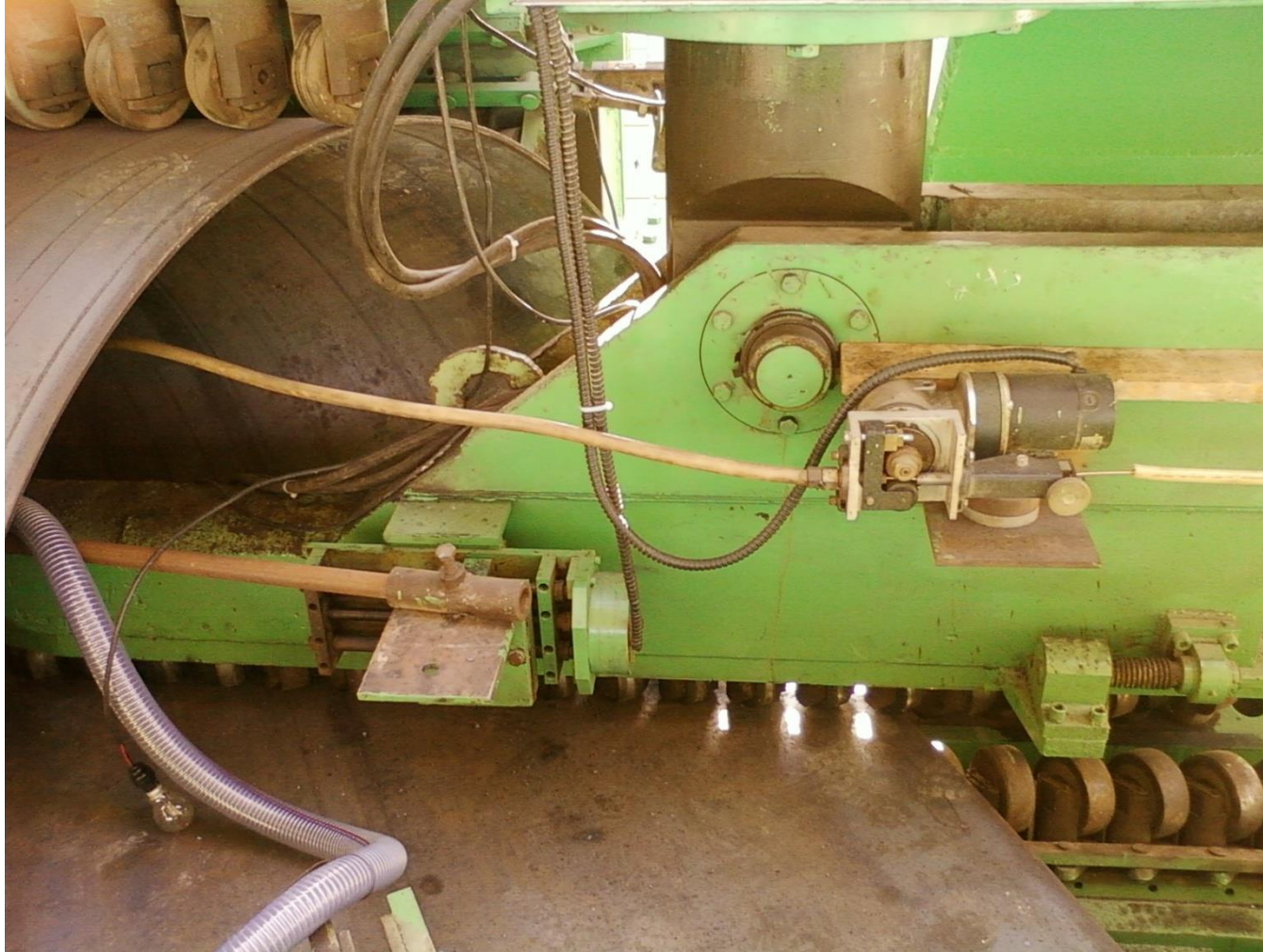
Manufacturing Facility Pictures



Milling M/c

Project SAW

Manufacturing Facility Pictures



Formation
Table

Project SAW

Manufacturing Facility Pictures



Pay Off Table

Project SAW

Manufacturing Facility Pictures



Plant Overview

THANK YOU